

Date: Wednesday, 02/04/2008 3:38:49 PM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SPACERS (5/16 THICK)
Job Number :	38329		
Estimate Number :	10248		
P.O. Number :		Part Number :	D2022103
This Issue :	02/04/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2022 REV. --
First Issue :	//	Project Number :	N/A
Previous Run :	35885	Drawing Revision :	--
	Type :	Material :	
	MACHINED PARTS	Due Date :	30/04/2008
Written By :		Qty:	100
Checked & Approved By :	<u>JD 08.04.03</u>	Um:	Each
Comment :	Est D 02.03.07 Now made in house NG		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R0750	6061-T6 Round Bar .750"
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Comment: Qty.: 0.0329 f(s)/Unit Total : 3.2865 f(s)
 6061T6 Round Bar .750"
 Material: 6061-T6 (QQ-A-225/8)x.7500 bar
 (M6061T6R0.750) Batch: M103857

J.F. 08/04/19 (112)

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
 1- Note: .323 (P) Dia drill.
 2-Turn Blank as per FolioFA207
 3-Tumble & deburr any sharp edges as per dwg

J.F. 08/04/19 (112)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 08/04/19 (112)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

RQ 08/04/21 (112)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: ST 9

AS 08/04/21 (112)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACERS (5/16 THICK)

Job Number: 38329

Part Number: D2022103

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/22

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 08-04-22

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

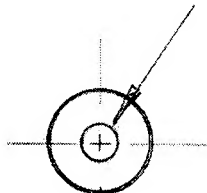
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

770119 BW

740 D18



DRILL F. (257) D10. 22-1-01
DRILL P. (323) D10. 22-1-03

02022-101
02022-103

(B/S22-D-00) 92-1907 MONITOR : 7,1504

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38329

[illegible]